

UPR-15 Spec Sheet

- All of the materials we use in the main components are American sourced materials
- The receivers are machined from Billet 6061 T6 Aluminum and type 3 hard coat anodized
- The Barrels are made for us by **Match Grade Machine** from 416R Stainless Steel, fully stress relieved
- .224" barrels feature the 3R groove geometry, while the 6.5mm and 30 calibers are 5R.
- They are a heavy .810 Diameter straight contour bull barrel
- They are all threaded on the muzzle end to either 1/2" - 28 or 5/8" - 24 depending on caliber
- Our Barrels are all coated with **Duracoat Coatings**
- The Bolt bodies are one solid piece of machined 4140 CM they are then heat treated to 45 RC and finished with a Black Oxide coating
- We guarantee 1 MOA or better 3 shot group at 100 yards with match grade ammo.
- We also have a satisfaction guarantee, if for any reason you are not happy with your upper you may return it within the first 30 days for a full refund of your purchase price no questions asked fired or un-fired. (All returned custom orders will incur additional fees)
- We do offer extensive customization we just don't have the page ready for the website yet so call into the office for your custom orders.
- They will all be shipped with a 12" Mlok handguard. The complete upper receiver is ready to use the day you receive it.
- **Trigger compatibility:** This list of triggers are the ones we know work with no issues. If it is not listed then we haven't tested it yet. This list will continually be updated as we get more information. If you have a trigger that is not listed and it works with your upper please let us know so we may add it to the list. Also we have found some triggers work after minor modifications (Generally just rounding the corners on the hammers is all they have needed)
- **Velocity Triggers (Our trigger of choice)**
- **Black Rain Ordinance**
- **Rise Armament**
- **American Tactical**
- **POF USA**
- **Trigger Tech (Some modification needed see Photo)**